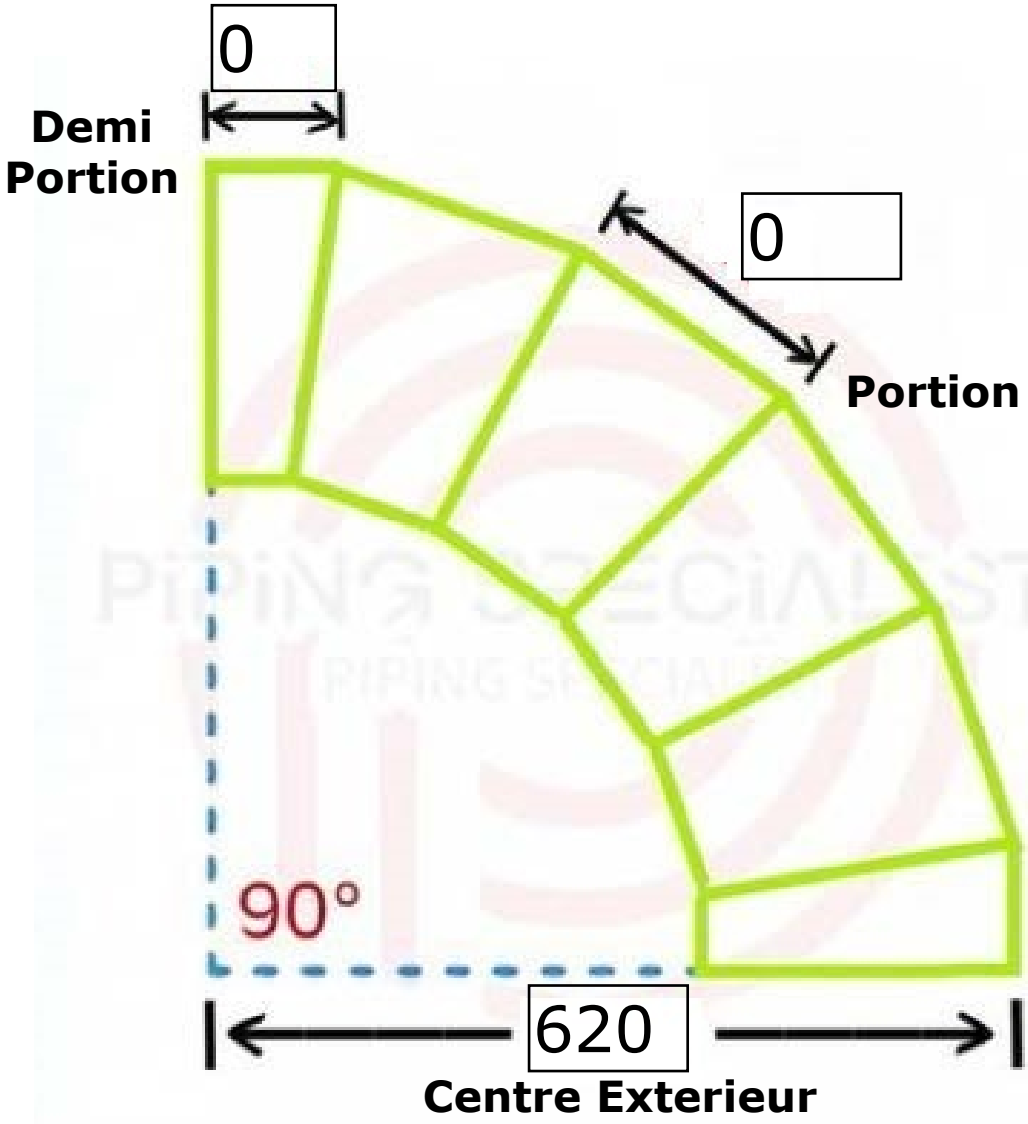
9




**Centre exterieur X tang ( A° : B )= Demi Portion X 2 = Portion mm**

620 **X tang (** 90 **:** 10 **)=** 0 **X 2 =** 0 **mm**

**Centre Exterieur =** 620
**A° =** 90
**Nombre de Portion B =** 10
**(base dessin 10)**

**Resultat**
**Demi Portion =** 0
**Portion =** 0