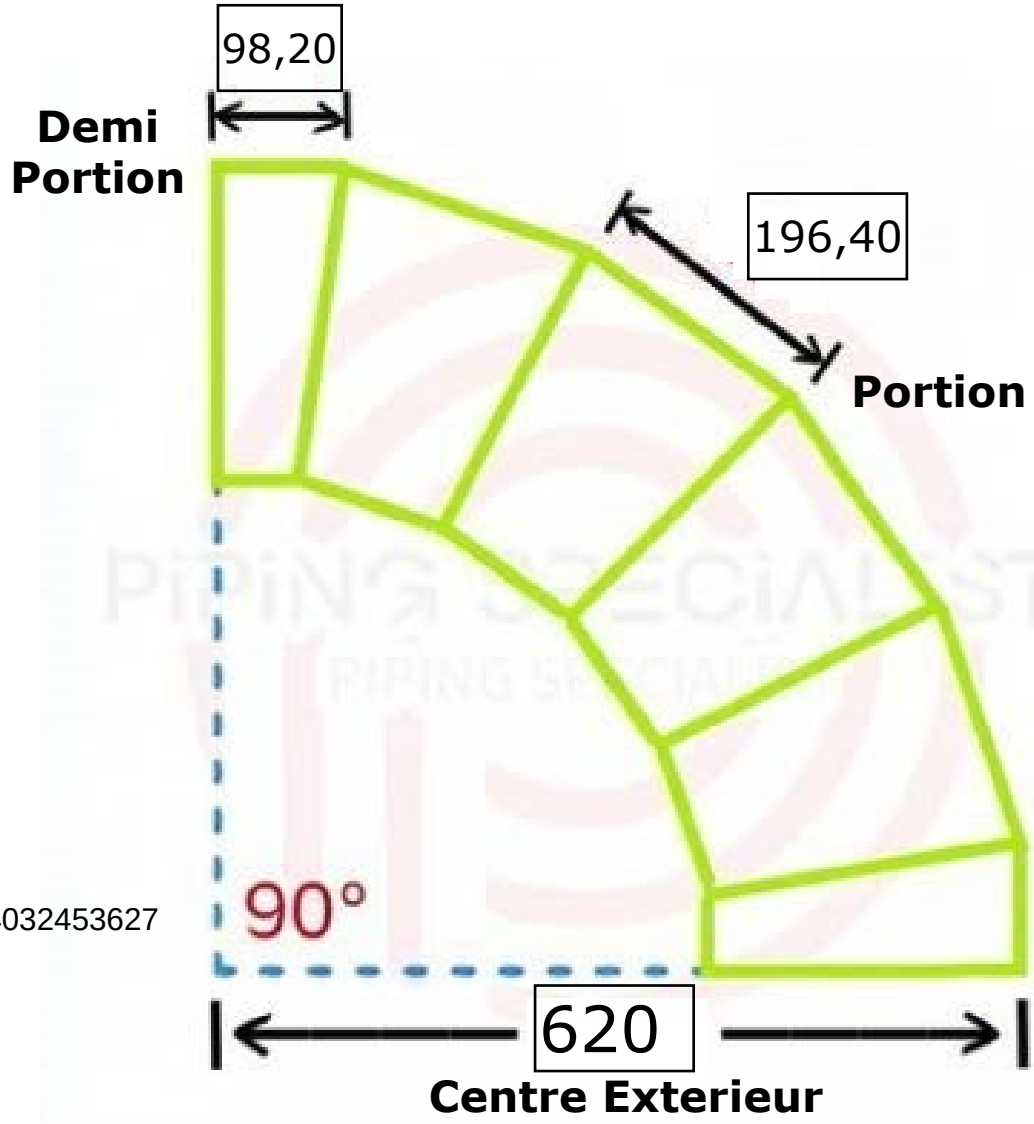

9

0.15838444032453627

Centre exterieur X tang (A° : B)= Demi Portion X 2 = Portion mm

620 **X tang (** 90 **:** 10 **)=** 98,20 **X 2 =** 196,40 **mm**

Centre Exterieur = 620
A° = 90
Nombre de Portion B = 10
(base dessin 10)

Resultat
Demi Portion = 98,20
Portion = 196,40